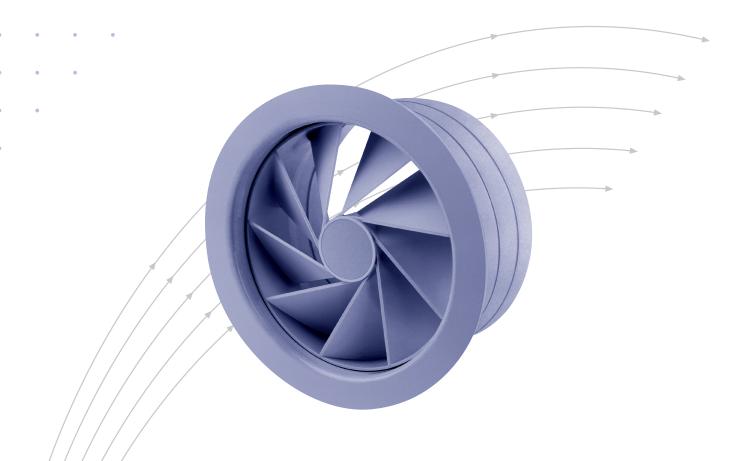
# Air swirl diffuser

Type RA



# TROVE TECHNIK HESCO

The art of handling air

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# Contents · Application · Execution · Safety instructions · Supply air pattern

#### **Contents**

#### **Applications**

The diffusers type RA are supply air elements with blades arranged at a tangent to promote air flow. They are suitable for fitting within false ceilings. Their excellent flow properties are retained when used as free-blowing air feed elements. The high secondary air induction rate also makes the air swirl diffusers suitable for systems supplying air at a variable rate (25 to 100%) and in assembly areas where a high degree of comfort is very important.

#### **Execution**

The air swirl diffuser consists of the following parts:

Housing: Steel plate, visible faces colour RAL 9010, matt

finish, 25% brilliance

Swirl body: Plastic, with centre cover and induction nozzle,

coloured as per RAL 9010

The plastic swirl body can be moved axially and locks in a bottom and a top discharge position.

Bottom locking = Blowing position No. 6 Top locking = Blowing position No. 5

It is also possible to fit the induction nozzle, which is attached at the back, at the front in place of the centre cover. This gives discharge position No. 4.

#### Safety instructions



#### **CAUTION!**

Damage to the product due to improper handling. Check the device for damage and contamination prior to operation!

Improper handling may lead to considerable material damage of the product.

- Do not use any acid or abrasive cleaning agents.
- Adhesives from sticky tape may lead to colour damage.
- Excessive moisture may lead to colour damage and corrosion.
- Use only cleaning agents, greases and oils that are expressly specified.

## $\triangle$

#### **CAUTION!**

Risk of injury from sharp edges and corners, ridges and thin-walled sheet metal parts!

- Proceed carefully with all work.
- Wear protective gloves, safety shoes and protective helmet.



#### **WARNING!**

Danger from incorrect use. Misuse of the product may lead to dangerous situations.

The product must not be used:

- in areas subject to explosion hazards;
- in the open air without sufficient protection against weather effects;
- in atmospheres that may have a damaging and/or corrosive effect on the product due to scheduled or unscheduled chemical reactions.

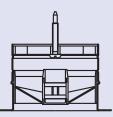
# Supply air pattern / positions 6 5 4 4

## Type designations

#### Supply air

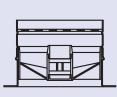
#### RA0

Air swirl diffuser



#### RA1

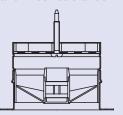
with mounting bracket set



with fixed resistance

#### RA3

with mounting bracket set and fixed resistance



#### **RA0 ZR**

ZK R1

with reducer and fixed resistance



**ZR RA0** 

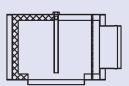
Reducer and fixed resistance



ZKQ(I)

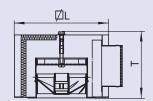
RA2

Box with insulation



ZKQ N(I) RA3

low construction height



Nominal Ø	ØA	øс	ØD	Т	К	ØL	Position N° 6 * Correction value	
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	L <sub>w</sub> [dB]	∆ps [Pa]
125	99	114	160	158	150	225	+6	f=1.6
180	159	168	226	208	200	280	+10	f=1.6
250	199	237	310	258	250	350	+8	f=1.6

without pipe damper (also with pipe damper available)



Test N° A 194/1C

#### Exhaust air

RA0 AR with reducer

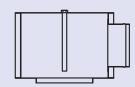


AR RA0 Reducer



**AKQ** 

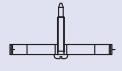
Box without insulation



#### **Accessoires**

#### **BBS RA1**

Mounting bracket set



#### FW RA2

Fixed resistance 40%



#### DC DA

Mounting set (3 straps)



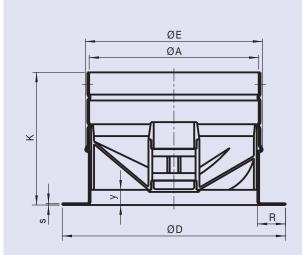
#### GF RA

Matching flange



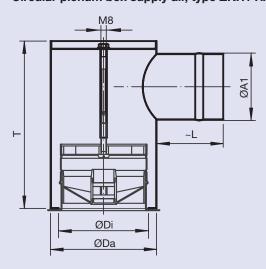
<sup>\*</sup> different values if ØA or T smaller

# **Dimensions**



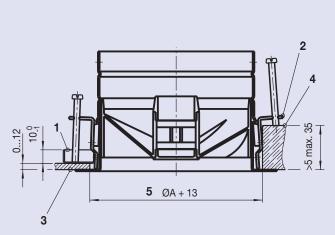
ND	ØA [mm]	ØE [mm]	Ø <b>D</b> [mm]	<b>K</b> [mm]	S [mm]	R [mm]	Y [mm]
125	124	127	160	95	1.25	20.25	~10
180	179	182	226	111	1.5	26	~12.5
250	248.5	254	310	141	1.5	33.25	~16.5

#### Circular plenum box supply air, type ZKR1 RA1 with bending inward



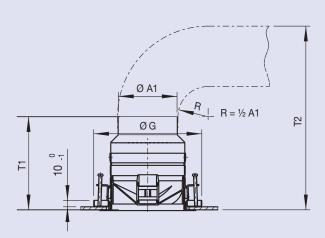
ND	<b>ØDa</b> [mm]	<b>ØDi</b> [mm]	<b>ØA1</b> [mm]	<b>T</b> [mm]	~ <b>L</b> [mm]
125	159	135	99	251	100
180	225	192	159	317	130
250	309	262	199	397	160

## Installation · Quick selection



- 1 Matching flange type GF RA
- 2 Mounting set (3 off) type BS RA
- 3 Cover plate (steel)
- 4 Wood or plaster plate
- 5 Opening

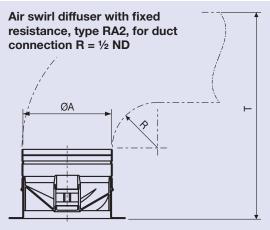
Air swirl diffuser with reducer connection, type RA0 ZR and type RA0 AR, R =  $1\!\!\!/_2$  A1



ND	ØA <sub>1</sub>	ØG	T <sub>1</sub>	T <sub>2</sub>
	[mm]	[mm]	[mm]	[mm]
125	*99	179	156	306
180	149	236	174	399
	*159	236	169	399
250	*199	307	214	514

<sup>\*</sup> Stock range

Delivery ex works: assembled



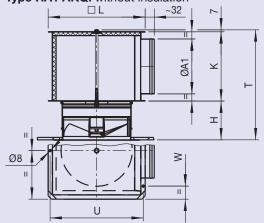
ND	ØA [mm]	T [mm]	
125	124	282	
180	179	381	
250	248.5	516	

Air swirl diffuser with square plenum box

Type RA1 ZKQ without inside insulation

Type RA1 ZKQi with inside insulation

Type RA1 AKQi without insulation



ND	ØA <sub>1</sub>	Н	K	L	Т	U	W
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
125	*99	94	150	225	251	210	130
180	149	110	200	280	317	265	185
	*159	110	200	280	317	265	185
250	*199	140	250	350	397	335	255

<sup>\*</sup> Stock range (ZKQI and AKQ)

Delivery ex works: not assembled with RA1

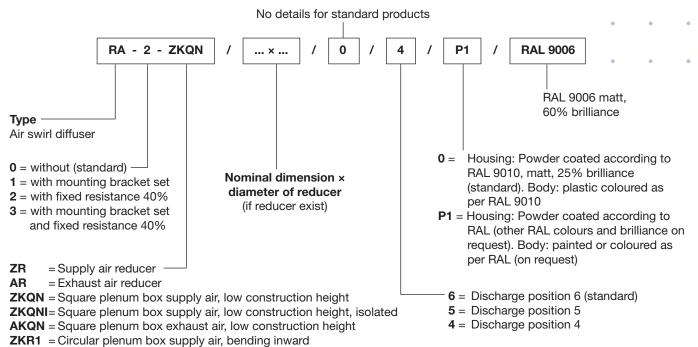
#### **Quick selection**

Type RA	/	Ÿ		RH	D	∆ps	L <sub>W</sub>
ND	[m³/h]	[l/s]	[m/s]	[m]	[m]	[Pa]	[dB(A)]
125	100	27.8	5.7	2.6	2.25	54	33
180	200	55.6	4.4	2.9	2.6	42	31
250	400	111.0	4.4	3.8	3.6	44	36

Difference in temperature  $\Delta t_{max}$  = - 12 K, Quadratic plenum box type ZKQ(i) RA1

### **Order Details**

Order codes • • • •





**ZKQ** = Square plenum box supply air

**ZKQI** = Square plenum box supply air, isolated

**AKQ** = Square plenum box exhaust air

**ZKQN** = Square plenum box supply air, low construction height

**ZKQNI** = Square plenum box supply air, low construction height, isolated

**AKQN** = Square plenum box exhaust air, low construction height

**ZKR1** = Circular plenum box supply air, bending inward

#### Order examples

15 off RA3ZKQN / 180 / 6 / P1 / RAL9006

20 off RA1AKQN / 180 / 4

#### **Specification**

The high induction air swirl diffuser, adjustable for constant and variable flow, consisting of a painted steel housing with a small transition radius and a sliding, non- protruding swirl body from colored plastic with blades arranged at a tangent to promote flow. The swirl body can be fixed in two positions. Blowing characteristic: spinning flow in horizontal or vertical direction, with or without optional vertical jet stream

(obtainable by means of a conical induction nozzle which can be fitted as an extra).

#### Plenum box

in galvanized steel with/without insulation and 3 suspension openings